

Motor Shaft Kits

407148B

SoloTech™ Peristaltic Pumps

EN



Important Safety Instructions

Read all warnings and instructions in the SoloTech™ Peristaltic Pump Operation and Repair/Parts manuals. Save all instructions.



WARNING

FIRE AND EXPLOSION HAZARD

To reduce the risk of fire or explosion that can result from static sparking or chemical incompatibility:

- All pumps ship with glycerin hose lubricant. Verify hose lubricant is compatible with your pumped fluid. Do not use glycerin hose lubricant if pumping strong oxidizers or acids.
- Keep the pump properly filled with genuine Graco hose lubricant.

Kit 24Y841, ST10

Kit 24Y842, ST23

Kit 24Y843, ST26

Kit 24Y844, ST30

- 1 Lips of the front motor shaft seal (8) must face toward the shaft bearings.
- 2 Lips of the rear motor shaft seal (5) must face into the pump housing.
- 3 Lubricate with lithium-based grease.
- 4 Be certain that both keys are in place before assembling. The eccentric shaft key (56) is shipped with the shaft. The motor shaft key must be reused from the old motor shaft.

Reference numbers match the Repair and Parts manual. See that manual for full instructions.

Kits include:

Ref.	Description	Qty.
5	SEAL, motor shaft, rear	1
6	SHAFT, assembly; includes eccentric shaft key (56)	1
7	RING, retaining, internal	1
8	SEAL, motor shaft, front	1

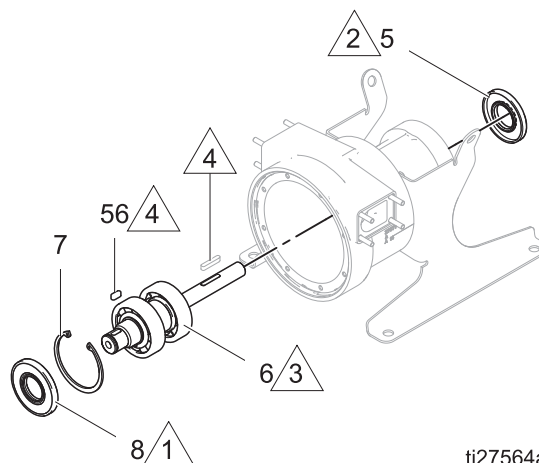
Hose Lubricant

Glycerin Hose Lubricant

24K691	1-quart (0.95 liter)
24Y920	2-quart (1.89 liter)
24K693	1-gallon (3.79 liter)
24M435	55-gallon (208 liter)

Silicone Hose Lubricant

24K686	1-gallon (3.79 liter)
24M434	55-gallon (208 liter)



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