



Installation, Operating,  
Maintenance and Safety Instructions  
**JABSCO 53080 & 53081-Series**  
**1½" 80 SIZE "UTILITY" Pump**



TO OBTAIN THE BEST PERFORMANCE FROM YOUR JABSCO  
PUMP PLEASE READ THESE INSTRUCTIONS CAREFULLY

*Failure to observe the recommended procedures may result in  
early and severe damage to your JABSCO pump and may also  
invalidate the supplier's guarantee.*

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## Installing Your "UTILITY" Pump

1. Locate the pump as close to the liquid source as practicable. The pump will self-prime quickly from dry to 2 metres or more when new. The pump should be mounted horizontally, with the discharge port vertically upwards. The pump itself is capable of operating in any position, but for the full benefit of its built-in dry-running protection it should be located on a more or less horizontal surface.
2. **Rigid pipework** must be adequately supported to avoid stress and possible distortion of the pump body, with consequent leakage.
3. **Flexible pipework** must be airtight to ensure reliable self priming. Inlet hose must be reinforced to prevent deformation or collapse under suction conditions. Use minimum 1½" bore hose.
4. **Operation** - see pump data sheet for maximum recommended discharge pressures. Do not run the pump above this recommended maximum. Do not operate the pump against a closed discharge. If necessary, flow rate may be controlled by running a valved branch from the discharge line back to the liquid source.

## AC MOTOR PUMP UNIT

ALL ELECTRICAL WIRING should be connected and installed by a competent electrician. A qualified person must ensure that the installation conforms to the Electrical and Mechanical requirements of Local and National Regulations. All equipment operating within a flameproof area must comply with the relevant standards applying to that area. Before using the pump, ensure that your electrical supply corresponds with the voltage marked on the machine.



**WARNING - THIS APPLIANCE MUST BE EARTHED.**

### IMPORTANT - 110V UTILITY PUMP ELECTRIC SUPPLY

110 volt motor starting current is approximately 42 amps. To avoid excessive voltage drop on start up it is essential that a transformer or generator of 5kVA minimum be used.

The supply voltage during start up should not fall below 104 volts **measured at the motor**. Use cable of adequate size to avoid excessive voltage drop. A voltage lower than this may result in poor performance and/or burning out.

If in doubt consult a qualified electrician

Use of a proper electrical starter is strongly advised.  
A starter will

- protect the motor (a fuse will protect only the wiring)
- prevent accidental restarts after power failure
- withstand the heavy starting current of the motor
- provide a safe, waterproof switch enclosure.

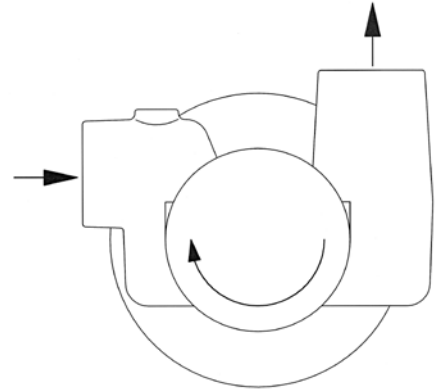


**Motors are not flame proof and can spark;  
Explosion and death can occur.**



WHERE CAPACITORS are employed in motor circuits, a charge is retained after the supply has been isolated. This must be discharged before touching motor terminals to avoid the risk of an electrical shock.

**DIRECTION OF ROTATION** - The pump must rotate clockwise viewed from in front of its brass end cover. Single phase a.c. motors, correctly wired, will rotate in the correct direction. With 3-phase units, start the pump briefly to check direction of rotation (remove motor fan cover or pump end cover to check). If rotation needs to be reversed, exchange any 2 power lead connections in the terminal box.



<b>TEMPERATURE:</b> Operating range	- Neoprene Impellers	4°- 80°c
	Nitrile Impellers	10°- 90°c

**LABELS** should be attached to all services over 60°c, indicating "Hot Areas".

## **PRIMING**

The JABSCO Utility pump can safely self-prime from dry, and does not need to be filled with liquid before starting. However, the pump will prime more rapidly, will generate a higher suction lift, and will be better protected against dry running on first use, if filled with liquid first.

**CHECK** on first start-up that the pump has primed itself within a few seconds. If a steady flow is not established within 20 - 30 seconds, **STOP THE PUMP** and investigate the cause. Check the inlet line carefully for air leaks. If problems persist, check that the end cover is tight, the O-ring seal is clean, the cam screw and cam itself are properly sealed in the body, and that the shaft seal is undamaged and correctly fitted.

**DRY-RUNNING** - Properly installed and filled with liquid before use, the JABSCO Utility pump is protected against dry-running damage for up to 30 minutes. See pump data sheet for further details.

## **SAFETY ADVICE**

Ensure that all moving parts are adequately guarded to prevent accidental contact. Leakage from the mechanical seal could cause a hazard, or damage to the pump or motor. If the seal leaks, stop the pump and change the seal. Prolonged running with a leaking seal will invalidate the supplier's warranty. If the liquids being pumped are toxic or corrosive the use of a drip tray is recommended.

**DO NOT USE** this pump for Petrol, Toluene, Benzene or light fraction petroleum products such as solvents, thinners or liquids with a flash point below 37°c.

**FREEZING TEMPERATURES** - do not permit liquid to freeze in the pump body. Drain the pump by loosening the end cover.

## **SERVICE INSTRUCTIONS**

**DISASSEMBLY** - *Inspect all parts for wear and damage and replace if necessary.*

1. Remove end cover screws, end cover and "O"-ring.
2. Remove impeller using swan neck pliers or JABSCO impeller removal tool (ask your supplier for details). Do not use a screwdriver to lever the impeller out as this may cause damage to the pump body.
3. Remove cam screw and cam, clean off any old jointing compound.
4. Remove wear plate
5. Remove body to motor screws, pull body away from motor flange.
6. Remove cup rubber and ceramic from the pump body and pull the mechanical seal from the motor shaft.

### **ASSEMBLY**

1. Push the mechanical seal on to the motor shaft. Fit cup rubber and ceramic into seal bore in body.
2. Fit wear plate in impeller bore, radius side to the bottom of the bore.
3. Coat cam screw threads and outer surface of cam with a non-setting jointing compound and install in pump.
4. Slide body over motor shaft, take care not to damage the seal. Secure with screws
5. Lubricate impeller with silicone grease and install.
6. **NOTE:** make sure that impeller vanes are deflected for clockwise rotation when looking at the front end of the pump.
7. Grease the O-ring, fit into the body, replace end cover.

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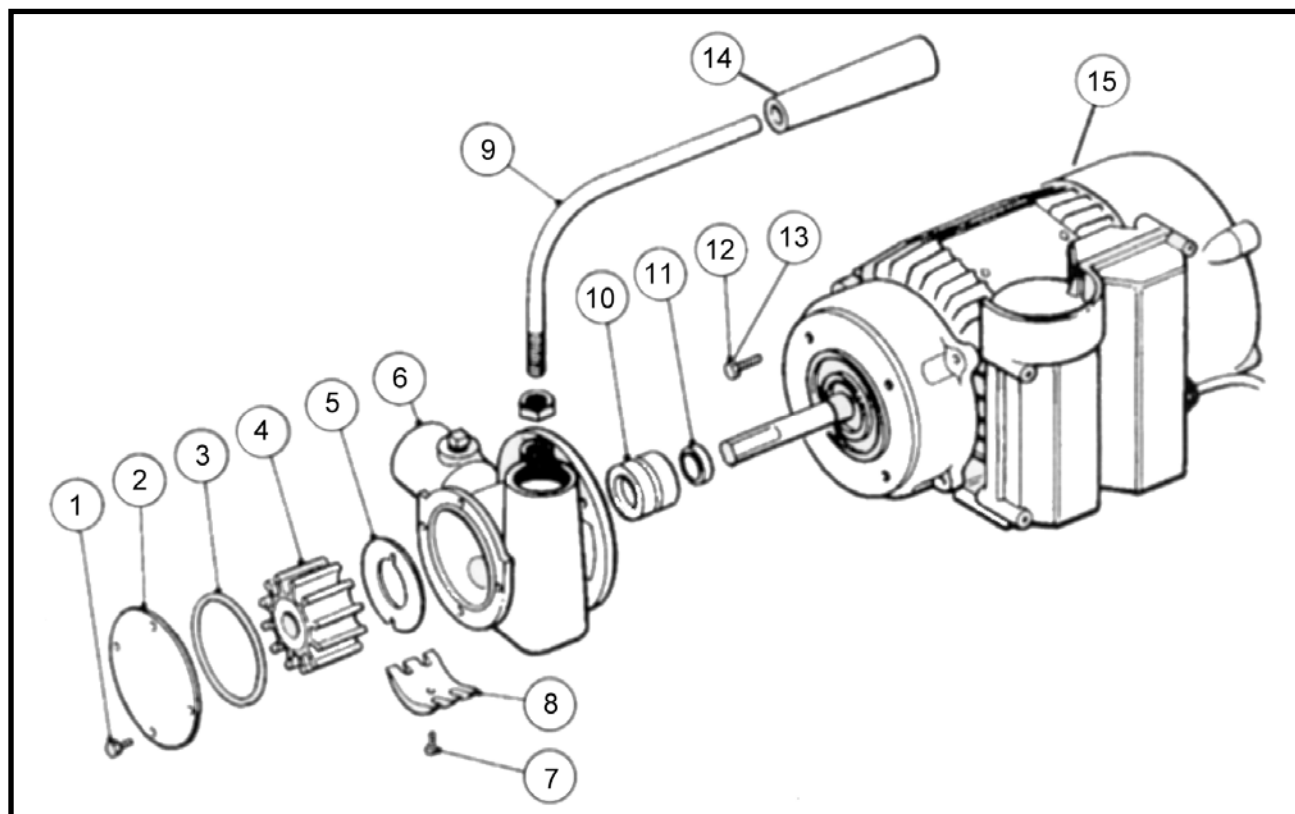
**IT IS A REQUIREMENT OF COSHH (1988) REGULATIONS THAT IN THE HANDLING OF HAZARDOUS SUBSTANCES THE PRODUCER'S INSTRUCTIONS MUST BE OBSERVED AT ALL TIMES.**

To conform to Health and Safety and COSHH Regulations, the supplier requires that any pump or part of a pump that is returned for repair or examination, or for any reason whatsoever, will be suitably packed and accompanied by a letter stating what the pump/part has been pumping.

If the liquid or product is hazardous or in any way dangerous, this must be stated, and the chemical make-up of it must be stated in detail.

Unless this procedure is observed, delivery of the unit will not be accepted by the supplier. The only exception to this rule is if the pump returned is new and unused.

# JABSCO UTILITY PUMP 53080 and 53081 series PARTS LIST



## Pump model **53080-2003**

KEY	DESCRIPTION	QTY	PART NUMBER
1	End cover Screws	4	<i>X3001-176F*</i>
2	End Cover	1	<i>53085-0000</i>
3	'O'ring	1	<i>X4020-269A*</i>
4	Impeller	1	<i>14282-0003*</i>
5	Wearplate	1	<i>4156</i>
6	Body	1	<i>53084-2000</i>
7	Cam Screw	1	<i>X3004-174F</i>
8	Cam	1	<i>53082-0000</i>
9	Handle	1	<i>53083-0000</i>
10	Seal Assembly	1	<i>22626-0000*</i>
11	Spacer Assembly	1	<i>N/A</i>
12	Body Screws	4	<i>X3001-180C</i>
13	Washers	4	<i>X3081-091F</i>
14	Handle Grip	1	<i>X5255-005</i>
15	Motor	1	<i>240v/1ph/50Hz</i>

Service kit no. **SK411-0003** contains parts marked \*

VARIATIONS		
PUMP MODEL	KEY	PART NUMBER
53081-2001-230	4 15	14282-0001B neoprene impeller 230v/1/50Hz Continuous Duty Motor
53081-2003-110	15	110v/1ph/50Hz
53081-2003-230	15	230v/1/50Hz Continuous Duty Motor
CW331	15 8	110v/1ph/50Hz Special cam
53081-2003-400	15	400v/3ph/50Hz
53081-2061-400	4 15 8	14282-0001B neoprene impeller 400v/3ph/50Hz Special cam
53081-2053-230	15	230v/1/50Hz Continuous Duty Motor Half cam
53081-2061-230	4 15 8	14282-0001B neoprene impeller 230v/1/50Hz Continuous Duty Motor Special cam

State pump model no. and motor voltage when ordering